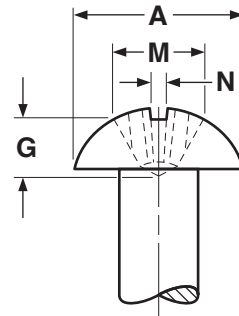
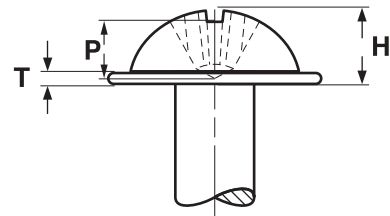
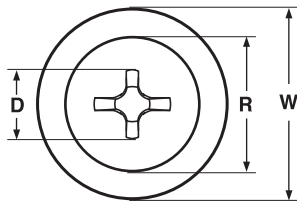


Slotted



Phillips

ROUND HEADS FOR SELF TAPPING SCREWS														ASME B18.6.3-2010	
Nominal Size	A		H		J		T		M	G	N	Recess Penetration Gaging Depth		Phillips Driver Size	
	Head Diameter		Height of Head		Slot Width		Slot Depth		Dimensions of Recess			Max	Min		
	Max	Min	Max	Min	Max	Min	Max	Min	Diameter	Depth	Width				
2	.162	.146	.069	.059	.031	.023	.048	.037	.094	.044	.017	.046	.027	1	
4	.211	.193	.086	.075	.039	.031	.058	.044	.112	.062	.019	.065	.046	1	
6	.260	.240	.103	.091	.048	.039	.068	.051	.156	.070	.027	.073	.045	2	
8	.309	.287	.120	.107	.054	.045	.077	.058	.172	.088	.030	.090	.064	2	
10	.359	.334	.137	.123	.060	.050	.087	.065	.188	.106	.031	.108	.082	2	
12	.408	.382	.153	.139	.067	.056	.096	.073	.242	.112	.032	.108	.082	3	
14	.457	.429	.170	.155	.075	.064	.106	.080	.258	.129	.034	.125	.099	3	
1/4	.472	.443	.175	.160	.075	.064	.109	.082	.262	.134	.034	.130	.104	3	



ROUND WASHER HEADS FOR SELF TAPPING SCREWS											ASME B18.6.3-2010	
Nominal Size	W		T	R	H		D	P		Phillips Driver Size		
	Washer Outside Diameter		Washer Thickness	Crown Diameter	Overall Head Height		Recess Diameter	Recess Penetration Gaging Depth				
	Max	Min	Ref	Ref	Max	Min	Ref	Max	Min			
6	.321	.301	.040	.218	.096	.084	.147	.061	.033	2		
8	.380	.358	.040	.259	.113	.101	.161	.076	.048	2		
10	.439	.416	.050	.300	.130	.118	.177	.093	.066	2		
12	.498	.473	.050	.341	.148	.134	.228	.094	.066	3		
14	.558	.531	.050	.382	.165	.151	.241	.105	.077	3		
1/4	.576	.548	.050	.396	.170	.157	.244	.107	.080	3		