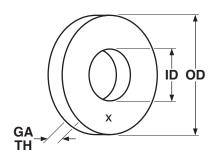
SAE THROUGH-HARDENED



| SAE THROUGH-HARDENED FLAT WASHERS | | | | | | | | | |
|-----------------------------------|------------------|-------|-------|-----------------|-------|-------|-----------|------|--|
| Bolt Size | Outside Diameter | | | Inside Diameter | | | Thickness | | |
| | Nominal | Max | Min | Nominal | Max | Min | Max | Min | |
| 6 | 3/8 | 0.390 | 0.370 | 5/32 | 0.164 | 0.151 | .065 | .036 | |
| 8 | 7/16 | 0.453 | 0.433 | 3/16 | 0.196 | 0.183 | .065 | .036 | |
| 10 | 1/2 | 0.515 | 0.495 | 7/32 | 0.227 | 0.214 | .065 | .036 | |
| 12 | 9/16 | 0.577 | 0.557 | 1/4 | 0.265 | 0.245 | .080 | .051 | |
| 1/4 | 5/8 | 0.640 | 0.620 | 9/32 | 0.296 | 0.276 | .080 | .051 | |
| 5/16 | 11/16 | 0.703 | 0.681 | 11/32 | 0.359 | 0.339 | .080 | .051 | |
| 3/8 | 13/16 | 0.827 | 0.805 | 13/32 | 0.419 | 0.401 | .080 | .051 | |
| 7/16 | 59/64 | 0.937 | 0.915 | 15/32 | 0.484 | 0.464 | .080 | .051 | |
| 1/2 | 1-1/16 | 1.092 | 1.055 | 17/32 | 0.546 | 0.526 | .121 | .074 | |
| 9/16 | 1-3/16 | 1.186 | 1.149 | 19/32 | 0.609 | 0.589 | .121 | .074 | |
| 5/8 | 1-5/16 | 1.342 | 1.305 | 21/32 | 0.686 | 0.649 | .121 | .074 | |
| 3/4 | 1-15/32 | 1.499 | 1.462 | 13/16 | 0.842 | 0.805 | .160 | .108 | |
| 7/8 | 1-3/4 | 1.780 | 1.743 | 15/16 | 0.968 | 0.931 | .160 | .108 | |
| 1 | 2 | 2.030 | 1.993 | 1-1/16 | 1.092 | 1.055 | .160 | .108 | |
| 1-1/8 | 2-1/4 | 2.280 | 2.243 | 1-1/4 | 1.280 | 1.243 | .160 | .108 | |
| 1-1/4 | 2-1/2 | 2.530 | 2.493 | 1-3/8 | 1.405 | 1.368 | .192 | .136 | |
| 1-1/2 | 3 | 3.030 | 2.993 | 1-5/8 | 1.655 | 1.618 | .192 | .136 | |
| 1-3/4 | 3-3/8 | 3.405 | 3.368 | 1-7/8 | 1.905 | 1.868 | .213 | .153 | |
| 2 | 3-3/4 | 3.780 | 3.748 | 2-1/8 | 2.155 | 2.118 | .213 | .153 | |

| Description | Dimensionally equivalent to the low carbon SAE flat washer counterparts, but with tighter tolerances on thickness, manufactured from a higher grade of steel and heat-treated. | | | |
|-----------------------------|--|--|--|--|
| Applications/ Advantages | Designed to perform the same functions as low carbon SAE flat washers, but for use specifically with high-strength hardened steel bolts. | | | |
| Material | SAE 1035 - 1050 steel | | | |
| Hardness | Rockwell C38 - 45 | | | |
| Plating | See Appendix-A for information about the plating of through-hardened flat washers. | | | |

^{*}Product standards require all through-hardened washers 1/4" diameter and larger to bear the insignia indentifying its manufacturer.

[&]quot;X" represents one location such an insignia may appear.